



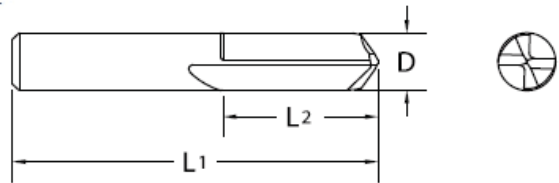
**Hi Roc®
Series 200**



Designed to drill hardened steel in the 42-65 Rockwell "C" range.



- Produces chips without generating excessive heat.
- Accurately sized holes are produced without annealing or softening the workpiece.
- Reamer type finishes are easily produced.
- Both a production drill and salvage or reclaim tool.
- Straight flute.



EDP H3-	INCH	DECIMAL	OAL (L1)	FLUTE LENGTH (L2)	PROMO
20100	1/16	.0625	1-1/2	5/16	18.00
20229	1/8	.1250	1-1/2	5/8	22.00
20340	3/16	.1875	2"	5/8	32.00
20451	1/4	.2500	2"	3/4	44.00
20541	5/16	.3125	2-1/2	3/4	55.00
20622	3/8	.3750	2-1/2	1"	70.00
20697	7/16	.4375	2-3/4	1"	105.00
20739	1/2	.5000	3"	1"	109.00
20760	9/16	.5625	3-1/2	1-1/8	156.00
20781	5/8	.6250	3-1/2	1-1/4	175.00
20802	11/16	.6875	4"	1-1/2	290.00
20826	3/4	.7500	4"	1-1/2	322.00

DESIGNED TO DRILL HARDENED STEEL IN THE 42-65 ROCKWELL "C" RANGE

Inch	
D	Tolerance
.0310 - .7812	+.0000/-0.0005

**CONÇU POUR PERCER
L'ACIER TREMPÉ DANS
LE ROCKWELL (C) 42-65**

P	STEEL	HARDENED
H	STEELS (35-65RC)	
M	STEEL	STAINLESS
K	CAST IRON	
S	ALLOYS	SPECIAL
N	NON-FERROUS	